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A new data processing and display
active manufacturing process manag
variable value, such as WIP, for
loaded from a database. The first
acted from a first target value to
ble variance. A first variable va
ayed above a stage axis on a graph
first variable variance bar is non-
ble variance is positive and is fi
ble variance is negative. A second
roduction moves, is uploaded for th
the database. The second variable
a second target value to obtain a
ce. A second variable value bar i
axis on the graphical display dev
le value bar is non-filled. A sec
ce bar is displayed below the sec
the graphical display device if t
ce is positive. The second variab
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